## Valorization of Duvernay and Montney flowback & produced water: CO<sub>2</sub> mineralization and lithium extraction

**DENNIS JIANG**<sup>1</sup>, XIAOMENG WANG<sup>2</sup>, DAREEN HALLAK<sup>3</sup>, ADAM LEECE<sup>4</sup> AND TRAVIS HOBBS<sup>5</sup>

<sup>1</sup>Geological Survey of Canada, Calgary
<sup>2</sup>CanmetENERGY-Devon
<sup>3</sup>University of Calgary
<sup>4</sup>Integrated Sustainability Consultants Ltd.
<sup>5</sup>Ovintiv Inc., Canada

Presenting Author: dennis.jiang@NRCan-RNCan.gc.ca

Among the most active unconventional gas and light oil extractions in the world are the developments of Duvernay shale reservoirs in west-central Alberta and Montney tight sandstone reservoirs in northeast British Columbia (BC), Canada, both generating large volumes of flowback and produced water (FPW) associated with the hydraulic fracturing operations. Water chemical analyses indicate a content of total dissolved solids (TDS) between 80-345 (averaged at 191) g/L for the Duvernay FPW from Fox Creek of Alberta, and between 125-300 (average of 223) g/L for the Montney FPW from Dawson Creek, BC. While their TDS is all dominated by sodium chloride, calcium concentrations average around 12 and 17 g/L for Duvernay and Montney FPW, respectively. Magnesium and strontium concentrations range from tens to 3000 mg/L. Furthermore, lithium content ranges from 19 to 79 (average of 45.1) mg/L in the Fox Creek Duvernay FPW and from 10 to 80 (average of 57.7) mg/L in the Dawson Creek Montney FPW.

Thermodynamic and experimental investigations indicate that bivalent cations  $Ca^{2+}$ ,  $Mg^{2+}$  and  $Sr^{2+}$  can be readily precipitated out as carbonates by addition of  $CO_3^{=}$  reagents or  $CO_2$  into the water at basic conditions. Further addition of  $CO_2$  to the brines at appropriate pH level can also precipitate NaHCO<sub>3</sub> as precursor material for soda ash. Preliminary results show that  $CO_2$  mineralization capacity is in the range of 15-89 and 23-112 kg  $CO_2/m^3$  brine for Duvernay and Montney FPW, respectively. These  $CO_2$  mineralization capacities are comparable to the  $CO_2$  trapping capacity of ~47 kg/m<sup>3</sup> of Grand Ronde basalt (Xiong et al., 2018).

Besides  $CO_2$  mineralization, brines after multivalent cation removal via carbonation can potentially serve as a better feedstock for direct lithium extraction (DLE) using sorbent, membrane, solvent and electrochemical technologies. Moreover, the treated brines can also be reused for further hydraulic fracturing operations with reduced risk of scale formation while maintaining the desired functionality of polymer additives.

Considering the massive amounts of oilfield brines produced in Western Canada (e.g., 469 million  $m^3$  in 2020), integrated CO<sub>2</sub>-mineralization and DLE practice can help the oil and gas industry turn the brines from wastewater into valuable resources.