Changes of coal wastes mineralogy during self-heating processes simulated by hydrous and anhydrous pyrolysis

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The coal industry generates substantial amounts of gangue stored in waste dumps. These can undergo self-heating and self-ignition, causing serious environmental damages. In this study, hydrous pyrolysis (HP) and anhydrous pyrolysis (dry distillation, DD) were used to simulate natural self-heating processes of coal wastes with various contents of total organic carbon (TOC). All experiments were conducted isothermally for 72 hours in a 1-liter closed system, in presence of distilled water (HP), or without water (DD), at 250, 360 and 400°C.

The samples used in experiments were collected from fresh wastes of two coal mines and consist predominantly of quartz, kaolinite, muscovite and illite/illite-smectite. Less abundant minerals are K-feldspar, plagioclase, chlorite, carbonates in the form of dolomite/ankerite and siderite, pyrite, titanium oxides (rutile and anatase), and trioctahedral 2:1 and 1:1 minerals.

With the increase of temperature of pyrolysis, several trends in both series were observed:

- the content of carbonates were decreasing,

- iron ions from the decomposition of siderite lead to the magnetite formation,

- pyrite: is practically fully decomposed even in 250°C,

- illite-smectite of higher smectite content (20-30% S) is newly formed, especially at the highest temperatures of HP samples,

- the amount of K-feldspar decreases in HP samples,

- the content of kaolinite decreases, especially in 400°C of HP samples,

- other minerals, like quartz, muscovite, Ti-oxides, trioctahedral 2:1 and 1:1 minerals, are stable at temperatures of experiments.

Geochemical measurements showed no significant changes of major elements composition for samples with low content of TOC (a few percent). Samples having > 20% of TOC showed modification of proportions between major elements caused mainly by a decrease of loss on ignition and of TOC. These results indicate mineralogical transformations upon self-heating, with the parallel formation of amorphous phases.

Additionally, two samples collected in waste dumps that underwent self-heating were analysed. A significant decrease of kaolinite content and its transformation to an amorphous phase with similar chemical composition to kaolinite were identified. This result agrees very well with the results of the presented experimental pyrolysis.

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