

Directing Accelerated Carbonate Formation and H₂ synthesis with Integrated CO₂ Capture

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Carbon mineralization is a versatile chemical pathway for the removal and reuse of CO₂ as carbonates of Ca, Mg, Na, K, and Li. Designing targeted multiphase reaction pathways now allows us to reduce the number of process configurations for CO₂ removal via carbon mineralization. This approach allows us to enhance several limiting steps including CO₂ solubility in water, Ca and Mg extraction into the aqueous phase and Ca- and Mg-bearing carbonate precipitation. Specifically, amine- or amino-acid bearing solvents can be used to capture CO₂ from distributed and point source emissions. These CO₂-loaded solvents are then reacted with solutions bearing the alkaline cations to produce insoluble carbonates while regenerating the solvents. Complete conversion of CaO to CaCO₃ is achieved using these pathways at 50 °C in 3 hours using 10-50 wt% monoethanolamine or 0.2 M - 1 M Na-glycinate. Further, we explore the directed synthesis of sodium bicarbonate and lithium carbonate using these approaches. In another configuration, carbon mineralization pathways are combined with the water gas shift reaction to direct the synthesis of H₂, while removing CO₂ via carbon mineralization. Our results show that the complete conversion of alkaline sorbents such as the oxides and silicates of Ca and Mg to their respective carbonates is achieved at 200 °C and pCO₂ of 20 atm in 3 hours or less in 1.0 M NaHCO₃. These data show that carbon mineralization can be successfully coupled to the water gas shift reaction for CO₂ removal with the potential to enhance H₂ evolution.