

A study on the HFNP by using Mineral Carbonization Method

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Many kinds of silicate-minerals are used for concrete filler materials. In case of Korea, waste concrete accounts of approximately 63% from construction waste; a total of 198,000 tons generated per day. Most of them are re-used as aggregate material in new concrete. During the construction waste recycling process has a large amount of concrete sludge that by-product composed fine ca-silicate power and limewater as well.

The concrete sludge was strongly alkaline and rich in calcium(Ca) as a result of calcium hydroxide($\text{Ca}(\text{OH})_2$) dissolution when wet grinding from the concrete particles. The size distribution of concrete sludge is very narrow formation as mostly under the $75\mu\text{m}$ (96%) from $0.1\mu\text{m}$ to $70\mu\text{m}$. Before the mineral carbonization with HFNP(High Functional Nano Particle), it treated the classification of fine particles by using a multi-step hydrocyclone. The classification is efficient and environmentally-safe use of by-product sludge from waste concrete treatment. This system appropriately classified with there different particle sizes. Using the under $2\mu\text{m}$ particle size particles would be adopted making a HFNP. The previously, the study of a carbon mineralization process for the neutralization of Ca-rich alkalie waste-water was successfully demonstrated from both environmental and economic perspectives last year. This year, the mineral carbonization process using under $2\mu\text{m}$ particles was conducted to consider of how to make a HFNP, first. A schematic experimented flow for producing HFNP suggested. And showed SEM-EDX image that CaCO_3 was completely coated on to the fine particle surface, which is confirmed by the morphological change of solid surface. Silica and aluminium composing the fine particles were removed by CaCO_3 precipitation onto the surface through mineral carbonization process.

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