## LIFE CYCLE ASSESSMENT OF A CO<sub>2</sub> NEGATIVE EMISSION PROCESS THROUGH H<sub>2</sub> FROM BIOMASS, OCEAN LIMING AND CO<sub>2</sub> STORAGE

## BEATRIZ BECCARI BARRETO<sup>\*1</sup>, FRANCESCO CAMPO<sup>1</sup>, STEFANO CASERINI<sup>1</sup>, GIOVANNI DOLCI<sup>1</sup>, MARIO GROSSO<sup>1</sup>

<sup>1</sup>Politecnico di Milano, DICA. Via Golgi, 39. Milan, Italy \*beatriz.beccari@polimi.it

The Life Cycle Assessment of a new process to remove  $CO_2$  from the atmosphere and at the same time address the problem of ocean acidification is presented.

The process is based on a) a gasifier where the biomass is converted to syngas; b) a thermal steam reformer working at high temperature where the hydrocarbons and tar-oils are converted to H<sub>2</sub> and CO; c) a lime kiln that exploits the enthalpy of the hot syngas to produce CaO from limestone, then converted in Ca(OH)<sub>2</sub> (slaked lime); d) the spreading, by means of vessels, of the slaked lime into the seawater to achieve ocean liming; e) the delivery of syngas to a water gas shift reactor producing CO<sub>2</sub> and H<sub>2</sub>, that are then are separated; f) the final geological storage of all CO<sub>2</sub> produced in the process; g) the use of H<sub>2</sub> for decarbonized energy production, offsetting part of the production cost, thus generating "low cost" negative emissions

The ecoinvent database (version 3.4) and SimaPro software (version 8.5.2) was used in support of the analysis and data processing.

The results of the LCA extend, for global warming category, the previous carbon mass balance done by Caserini et al. [1]. The functional unit used is 1 kg of calcium oxide. For the climate change category, total contribution is -2.9 kgCO<sub>2</sub>eq/kgCaO, it means that the net atmospheric CO<sub>2</sub> removed by the process is 2,7 ton per ton of biomass used.

The LCA penalty is 6% of the total carbon benefits generated by the process. The main LCA contributions are the maritime transport for spreading slaked lime in ocean, accounting for 42% (mainly the ships fuel), the biomass planting and harvesting activities (24%), and biomass transport (10%).  $CO_2$  storage, and limestone mining, transporting and crushing are less relavant.

[1] Caserini, S.; Barreto, B.; Lanfredi, C.; Cappello, G.; Ross Morrey, D.; Grosso, M. (2019): Affordable CO2 negative emission through hydrogen from biomass, ocean liming, and CO2 storage. In: Mitig Adapt Strat Glob Change 208 (2), S. 1389.