

## Thermodynamic data of cement phases

GREVEL, K-D.<sup>1,2,\*</sup>, BELLMANN, F.<sup>2</sup>, MAJZLAN, J.<sup>1</sup>,  
DACHS, E.<sup>3</sup>

<sup>1</sup>Friedrich Schiller University Jena, Germany,

\*Klaus-Dieter.Grevel@rub.de

<sup>2</sup>Bauhaus University Weimar, Germany

<sup>3</sup>Paris Lodron University of Salzburg, Austria

Enthalpy of formation and standard entropy data of some phases relevant in cement industry were acquired in this study.

Heat of dissolution data of calcium aluminate monocarbonate hydrate ( $3\text{CaO}\cdot\text{Al}_2\text{O}_3\cdot\text{CaCO}_3\cdot 10.7\text{H}_2\text{O}$ ), a typical hydration product of cement, briefly monocarbonate (MC) were obtained by acid solution calorimetry using an IMC 4400 isothermal microcalorimeter (Calorimetry Science Corporation) [1]. Low-temperature heat capacity data were recorded by relaxation calorimetry using a PPMS (Quantum Design®) [2]. Supplementary DSC data were obtained to verify the heat capacity evolution near room temperature. The resulting values are  $\Delta_f H^\circ_{298}(\text{MC}) = -8166.4 \pm 7.7$  kJ/mol and  $S^\circ_{298}(\text{MC}) = 652.4 \pm 2.2$  J/(mol·K). The Gibbs free energy calculated from these values,  $\Delta_f G^\circ_{298}(\text{MC}) = -7272.0 \pm 8.7$  kJ/mol, is in good agreement with solubility measurements [cf. 3].

One major component of Portland cement clinker is  $\text{Ca}_2\text{SiO}_4$  or C2S (belite) in cement nomenclature. Belite is known to exist in six crystalline polymorphs. The two most common polymorphs are  $\beta\text{-Ca}_2\text{SiO}_4$  (larnite) and  $\gamma\text{-Ca}_2\text{SiO}_4$  (Ca olivine). Synthetic samples of these phases were investigated by high-temperature oxide melt solution calorimetry in a Calvet type calorimeter at 700 °C [4]; PPMS data were obtained as well.

The results of these measurements yielded so far are:

$$\Delta_f H^\circ_{298}(\gamma\text{-C}_2\text{S}) = -2315.1 \text{ kJ/mol}$$

$$S^\circ_{298}(\gamma\text{-C}_2\text{S}) = 119.7 \pm 0.9 \text{ J/(mol}\cdot\text{K)}$$

$$\Delta_f H^\circ_{298}(\beta\text{-C}_2\text{S}) = -2307.7 \text{ kJ/mol}$$

$$S^\circ_{298}(\beta\text{-C}_2\text{S}) = 123.6 \pm 0.9 \text{ J/(mol}\cdot\text{K)}$$

in good agreement to most literature data [5]. Enthalpy data of Ayed et al. 1994 [6] are not confirmed.

Further experiments on these and other belite polymorphs are in progress.

### References

- [1] Majzlan J. (2017) *Acta Geogr. Slov.* 9 171–183.
- [2] Dachs E., Bertoldi, C. (2005) *Eur. J. Min.* 17, 251–261.
- [3] Bellmann F. et al. (2019) *Cem. Concr. Res.* 116, 89–94.
- [4] Navrotsky A. (2014) *J. Am. Ceram. Soc.* 97, 3349–3359.
- [5] Haas J.L. Jr. et al. (1981) *J. Phys. Chem. Ref. Data* 10 575–670.
- [6] Ayed F. et al. (1994) *J. Therm. Anal.* 41, 755–766.